



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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647.7323

Job Sheet 208446



Part No: 647.7323

Job Qty: 1 pcs

Part Name: EC135 T1/P1 Upper Cutter Removable Provisions



Part Weight: 0 lbs

Job Created: 3/20/20

Due Date: 4/9/20

Type: SOLD

Status: New

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV N/C SHEET 15 IPP REV:A 16.12.16 NEW ISSUE DD VERF:JLM

Ship Via:

POSITIVE RECALL

EFFECTIVE 20/03/22 AUTH SAM
DAS
RELEASED 55 DATE MAR 23 2020
Confirmed by Eng. Vista
SAM
20/03/20

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/9/20	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	MAR 20 2020
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S265383



Part: 647.7323

Job No: 208446

Serial No/Batch: S265383

Revision: N/C

Inspector:

Exp Date:

Instructions:

Date: 03/20/20

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	QC 4	1 pcs	4/9/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	4/9/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	4/9/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	4/9/20	0.00 0.00	QC 21 - FG - 21	



DAS
55
9-89 MAR 23 2020

DAS
69
9-89

DAS
69
9-89

DAS
21
9-89

MAR 20 2020

DAS
21
9-89

MAR 20 2020

QC 21 - FG - 70

QC 21 - SA - 53

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7323

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7323

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253891
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.7401	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245124
647.7701	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5239607
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5249335
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5227999
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251259
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5222451
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5239635
MS21042-08	Use MS21042L08	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5250462
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5143178
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5123932
MS27039-08-16	Screw Pan HD	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5113038
NAS1149C0432R	Washer (AN960C416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5257777
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	518052-4
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	601.2045	1	32	0
	647.0112	2	194	0
	647.7401	1	2	0
	647.7701	2	47	0
	AN3-11A	2	299	0
	AN316C4R	2	102	0
	AN44-12A	2	31	0
	AN4C7A	2	254	0
	AN665-34R	2	111	0
	MS21042-08	4	2	0
	MS21042L4	2	413	0
	MS27039-08-13	2	215	0
	MS27039-08-16	2	55	0
	NAS1149C0432R	4	2,429	0
	NAS1149F0532P	2	1,382	0
	NAS1149FN832P	8	3,564	0

Part Specifications

Specifications could not be found.

Plex 3/20/20 7:25 AM dart.lacelle.linda